



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2364

Job Sheet 175185



Part No: D2364

Job Qty: 4 ea

Part Name: Deck Plate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/28/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV G IPP REV. E00.06.26 Removed P/O for powder coat EC IPP Rev:F Now On Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Waterjet		SC 18/04/10
100	Waterjet	4 pcs	4/27/18	4/27/18	0.00	0.50	Waterjet1		SC 18/04/10
110	QC	4 pcs	4/27/18	4/27/18	0.00	0.00	QC2		SC 18/04/10
120	QC	4 pcs	4/27/18	4/27/18	0.00	0.00	QC8		38
130	Small Fab	4 pcs	4/27/18	4/27/18	0.00	0.40	Small Fab		9-89 DAS
140	QC	4 pcs	4/27/18	4/27/18	0.00	0.00	QC5		38
150	HandFinish	4 pcs	4/27/18	4/27/18	0.00	0.20	HandFinish1		SA 18-04-17
160	Powdercoat	4 pcs	4/27/18	4/27/18	0.00	0.07	Powdercoat4		BL 18-4-19
170	QC	4 pcs	4/27/18	4/27/18	0.00	0.00	QC3		ED
180	Packaging	4 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3	ST225A	
190	QC21-SA	4 Ea	4/27/18	4/27/18	0.00	0.00	QC21		APR 25 2018

Part Op 100 - 1-Cut as per Dwg D2364

Descriptions: 130 - 1- Counter sink holes as per dwg D2364

160 - START TIME:

8:30 AM T: 3:30 PM FINISH: 9:00

DAS
21
9-89

APR 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	2.5876 sf (.6469 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	3	136	0

Part Specifications

Specifications could not be found.

Plex 3/28/18 1:11 PM Dart.Gagnon.Michelle



Container No: S059694



Part: D2364

Job No: 175185

Serial No/Batch: S059694

Revision:

Inspector:

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Date: 04/10/18

2008

30

30

4-0/18

DART AEROSPACE LTD		Work Order: 175185
Description: Litter Deck Plate Kit (350)		Part Number: D2364
Inspection Dwg: D2364	Rev: G	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
6.624	+/-0.010	6.624	1		WDC-01	
Ø0.171	+0.005/-0.000	Ø0.173	1		T9/20	
0.354	+/-0.010	0.356	1			
11.242	+/-0.010	11.244	1			
3.031	+/-0.010	3.033	1			
1.903	+/-0.010	1.906	1			
1.128	+/-0.010	1.129	1			
0.354	+/-0.010	0.356	1			
1.340	+/-0.005	1.343	1			
2.326	+/-0.010	2.328	1			
3.312	+/-0.010	3.312	1			
4.298	+/-0.010	4.299	1			
5.284	+/-0.010	5.285	1			
6.151	+/-0.010	6.150	1			
6.270	+/-0.010	6.270	1			
0.354	+/-0.010	0.357	1			
3.031	+/-0.010	3.039	1			
Ø0.656	+0.005/-0.000	Ø0.657	1			
5.003	+/-0.010	5.001	1			
4.605	+/-0.010	4.608	1			
1.776	+/-0.010	1.778	1			
0.980	+/-0.010	0.980	1			
4.487	+/-0.010	4.488	1			
7.192	+/-0.010	7.195	1			
7.567	+/-0.010	7.568	1			
7.942	+/-0.010	7.945	1			
Ø0.191	+0.005/-0.000	Ø0.195	1			
Ø0.197	+0.005/-0.000	Ø0.199	1			
11.145	+/-0.010	11.145	1			
12.181	+/-0.010	12.181	1			
11.776	+/-0.010	11.776	1			
0.250	+0.005/-0.000	0.251	1			
3.141	+/-0.010	3.144	1			
0.171	+0.005/-0.000	0.173	1		DAS	

Measured by: SC	Checked by: 38 9-89	QC Inspector:
Date: 18/04/10	Date: APR 11 2010	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	08.05.28	7.567 dimension revised	KJ/DD	
C	16.05.30	Dimensions revised per Dwg Rev G	KJ	